

[To be published in the Gazette of India, Extraordinary, part II, Section 3, Sub-section (ii))]

**Government of India
Ministry of Commerce and Industry
(Department for Promotion of Industry & Internal Trade)**

ORDER

New Delhi, -----, 2025

S.O. ----- (E).- — In exercise of the powers conferred by sub sections (1) & (2) of section 16 read with section 17 and sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016 (11 of 2016), the Central Government is of the opinion that it is necessary so to do in the public interest and after consulting the Bureau of Indian Standards, hereby makes the following order, namely: -

1. Short title and commencement - (1) This Order may be called the Bearing Components and Accessories (Quality Control) Order, 2025.

(2) It shall come into force from the date of publication of this notification in the Official Gazette.

2. Compulsory use of Standard Mark - Goods or articles specified in column (2) of the Table shall conform to the corresponding Indian Standard specified in column (3) of the Table and shall bear the Standard Mark under a licence from the Bureau as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018 from the date specified in the corresponding entry under column (5) of the Table:

Provided that the micro enterprises and small enterprise, as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006) shall conform to such Indian Standards from the date specified in the corresponding entry under columns (6) and (7) of the Table respectively:

Provided further that nothing in this order shall apply for 200 numbers of goods or articles imported for the purpose of research and development by manufacturers of bearing components and accessories per year with the condition that such imported goods and articles shall not be sold commercially and can be disposed of as a scrap and the manufacturer shall maintain a year-wise record of such goods or articles and furnish to the Central Government:

Provided also that nothing in this order shall apply to goods or articles manufactured domestically for export.

3. Certification and Enforcement Authority - The Bureau shall be the certifying and enforcing authority for the goods or articles specified in column (1) of the said Table.

4. Penalty for Contravention - Any person who contravenes the provisions of this Order shall be punishable under the provisions of the Bureau of Indian Standards Act, 2016.

TABLE

S. No.	Goods or Articles	Indian Standard	Title of Indian Standard	Date of implementation in General (other than Micro and Small Enterprises)	Date of Implementation for Small Enterprises	Date of Implementation for Micro Enterprises
(1)	(2)	(3)	(4)	(5)	(6)	(7)
1	Steel Balls for Rolling Bearings	IS 2898 (Part 1) :2019 / ISO 3290-1: 2014	Rolling bearings - Balls: Part 1 Steel balls	Six months from the date of publication of this order	Nine months from the date of publication of this order	Twelve months from the date of publication of this order
2	Ceramic Balls for Rolling Bearings	IS 2898 (Part 2): 2019 / ISO 3290-2: 2014	Rolling bearings – Balls: Part 2 Ceramic balls			
3	Cylindrical Rollers for Rolling Bearings	IS 9202:2020	Rolling Bearings — Cylindrical Rollers			
4	Needle Rollers for Rolling Bearings	IS 4217: 2020	Rolling bearings - Needle rollers			
5	Bicycle Balls	IS 15184: 2002	Bicycles - Steel balls			
6	Rolling Bearings Accessories Dimensions for Adapter Sleeve Assemblies and Withdrawal Sleeves	IS 16605 (Part 1): 2018/ISO 2982-1: 2013	Rolling Bearings — Accessories Part 1 Dimensions For Adapter Sleeve Assemblies And Withdrawal Sleeves			
7	Rolling Bearings Accessories Dimensions for Locknuts and Locking Devices	IS 16605 (Part 2): 2018 ISO 2982-2: 2013	Rolling Bearings Accessories Part 2 Dimensions for Locknuts and Locking Devices			
8	Plummer Block Housings	IS 14347: 1996	Plummer block housings - Specification			

Note: For the purposes of this Table, the latest version of Indian Standards including the amendments thereof, as notified by the Bureau of Indian Standards from time to time shall apply.

(File No. P-29026/1/2025-LEI)

(Sanjiv)
Joint Secretary to the Govt. of India

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**Government of India
Ministry of Commerce and Industry
(Department for Promotion of Industry & Internal Trade)**

ORDER

New Delhi, -----, 2025

S.O. ----- (E). - In exercise of the powers conferred by sub sections (1) & (2) of section 16 read with section 17 and sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016 (11 of 2016), the Central Government is of the opinion that it is necessary so to do in the public interest and after consulting the Bureau of Indian Standards, hereby makes the following order, namely: -

- 1. Short title and commencement** - (1) This Order may be called the Bearings (Quality Control) Order, 2025.
(2) It shall come into force from the date of publication of this notification in the Official Gazette.
- 2. Compulsory use of Standard Mark** - Goods or articles specified in column (2) of the Table shall conform to the corresponding Indian Standard specified in column (3) of the Table and shall bear the Standard Mark under a licence from the Bureau as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018 from the date specified in the corresponding entry under column (5) of the Table:

Provided that the micro enterprises and small enterprise, as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006) shall conform to such Indian Standards from the date specified in the corresponding entry under columns (6) and (7) of the Table respectively:

Provided further that nothing in this order shall apply for 200 numbers of goods or articles imported for the purpose of research and development by manufacturers of bearings per year with the condition that such imported goods and articles shall not be sold commercially and can be disposed of as a scrap and the manufacturer shall maintain a year-wise record of such goods or articles and furnish to the Central Government:

Provided also that nothing in this order shall apply to goods or articles manufactured domestically for export.

- 3. Certification and Enforcement Authority** - The Bureau shall be the certifying and enforcing authority for the goods or articles specified in column (1) of the said Table.
- 4. Penalty for Contravention** - Any person who contravenes the provisions of this Order shall be punishable under the provisions of the Bureau of Indian Standards Act, 2016.

TABLE

S. No.	Goods or Articles	Indian Standard	Title of Indian Standard	Date of implementation in General (other than Micro and Small Enterprises)	Date of Implementation for Small Enterprises	Date of Implementation for Micro Enterprises
(1)	(2)	(3)	(4)	(5)	(6)	(7)
1	Tapered Roller Bearings	IS 12102: 1987	Specification for tapered roller bearings	Six months from the date of publication of this order	Nine months from the date of publication of this order	Twelve months from the date of publication of this order
2	Self - Aligning Roller Bearings	IS 6454: 1972	Specification for self - Aligning roller bearings			
3	Single Row Deep Groove Ball Bearings	IS 6455: 2020	Single row deep groove ball bearings — specification			
4	Double Row Radial Ball Bearings	IS 6456: 1972	Specification for double row radial ball bearings			
5	Single Row Cylindrical Roller Bearings	IS 6457: 2024	Single row cylindrical roller bearings specification			
6	Double Row Cylindrical Roller Bearings	IS 6458: 1972	Specification for double row cylindrical roller bearings			
7	Thin - Walled Plain Bearings	IS 10203: 1982	Technical supply conditions for thin - Walled plain bearings			
8	Plain bearings - Thick - Walled Bushes, Plain and Flange Type, Full - Round (Without Any Joint Or Slit)	IS 14478: 1997	Plain bearings - Thick - Walled Bushes, Plain and Flange Type, Full - Round (Without Any Joint Or Slit)			
9	Ring Type Needle Bearings	IS 4215: 1983	Specification for ring type needle bearings			
10	Plain Bearings Ring Type Thrust Washers Made from Strip	IS 9764 (Part 1): 2022	Plain bearings Ring type thrust washers made from strip Dimensions and tolerances			
11	Plain Bearings Pressed Bimetallic Half	IS 9764 (Part 2): 2022	Plain bearings Pressed bimetallic half thrust washers			

	Thrust Washers		Features and tolerances			
12	Porous Metal Powder Oil Impregnated Bearings	IS 3980: 1982	Specification for porous metal powder oil -- Impregnated bearings			

Note: For the purposes of this Table, the latest version of Indian Standards including the amendments thereof, as notified by the Bureau of Indian Standards from time to time shall apply.

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(Sanjiv)
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